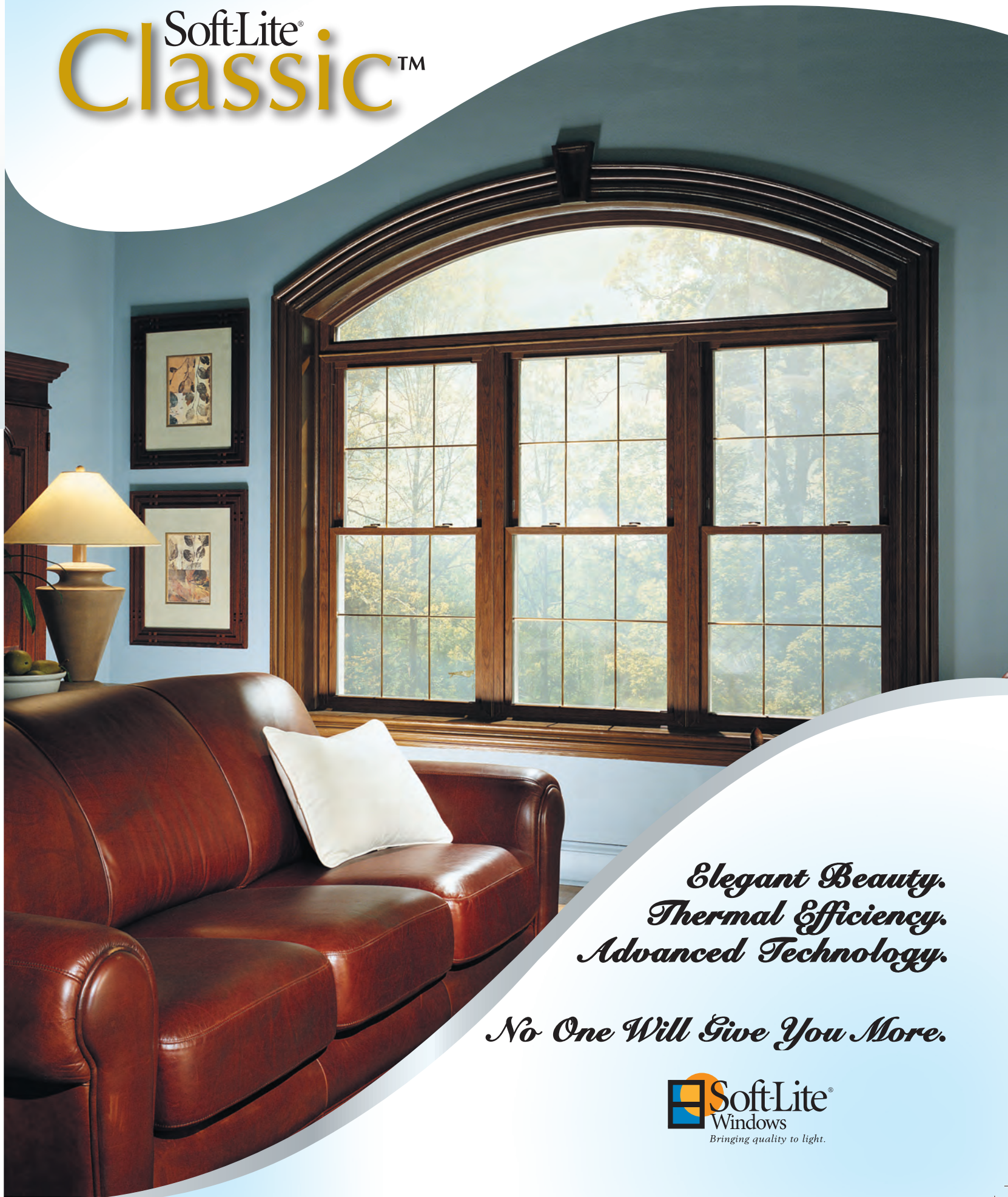


Soft-Lite[®] Classic[™]



*Elegant Beauty.
Thermal Efficiency.
Advanced Technology.*

No One Will Give You More.

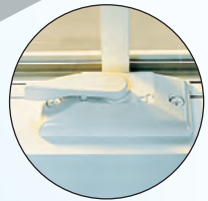
 **Soft-Lite[®]**
Windows
Bringing quality to light.



Our windows feature fusion-welded frames and sashes that provide maximum weather protection and superior structural integrity. (Three-lite slider in medium oak woodgrain).



Screen latch locks screen in place.



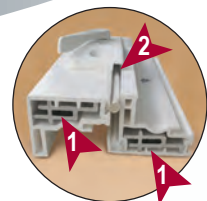
Delta heavy duty lock secures sashes and gives maximum weather protection.



Aesthetically pleasing fusion weld is featured on both the sash and main frame.



1) Heavy Duty vent lock allows window to remain partially open.
2) Low profile tilt latches are easy to use.



1) OPTIONAL metal reinforced, sash provides strength. Comes standard on windows over 48".
2) Interlocking sashes provide compression seal for maximum energy efficiency.



1) OPTIONAL Comfort-Foam™ insulated sash and frame extrusions improve thermal efficiency and reduce outside noise.
2) Our Q-Lon® compression gasket system adds barriers and diversions for exceptional water resistance.

LIFETIME WARRANTY

Our Lifetime Warranty is designed to protect your investment and our reputation. It guarantees that our windows will not rot, rust, warp, pit, corrode or blister, and that our vinyl colors will remain true for the life of your home. Our Warranty is non-prorated and is fully transferable. We also warranty all moving parts and the hermetically insulated seal against defects in materials or workmanship. Finally, we offer an optional lifetime glass breakage rider for extra peace of mind.



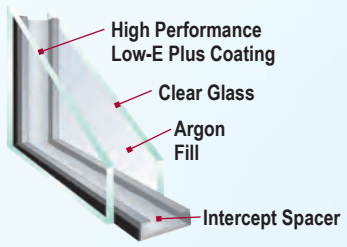


Flat or Contour Grids, Bevel-etched glass, and other decorative options are available with any Soft-Lite Classic window.

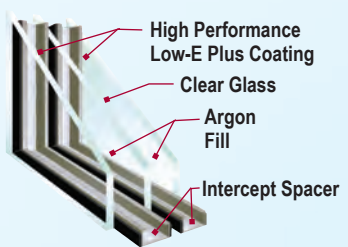
MADE TO THE HIGHEST STANDARDS OF QUALITY AND CRAFTSMANSHIP



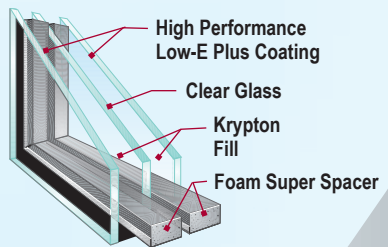
1. **Superior Design: One-piece telescoping sloped sill.** Creates strong bond between sill and jamb for maximum weather protection.
2. **Superior Engineering: Triple Interlocking Systems.** Top and bottom sash lock into sill frame. Meeting rails interlock to create a weather barrier and add structural integrity. (Slider does not have triple interlock systems.)
3. **NFRC U-value .30:** All windows tested to AAMA and NFRC specifications.
4. Multi-chambered frames with heavy gauge vinyl walls. Provides superior strength and increased thermal efficiency.
5. *Optional Comfort Foam insulated sash and frame extrusions (shown in photo on page 2).* Improves thermal efficiency, reduces outside noise.
6. Soft-Lite lead-free, virgin PVC vinyl. Our superior quality, maintenance-free vinyl stands up to the weather, wherever you live, for a lifetime.
7. Exterior beveled mainframe with drip cap. Provides contemporary beauty and style.
8. 3/4" insulated glass. Saves energy year round and reduces outside noise.
9. Warm edge spacer technology. One piece channel that reduces thermal conduction and condensation around glass perimeter. Also maintains hermetically insulated seal. *Optional TrueWarm Super Spacer available in HealthSmart window program.*
10. Glass options include: High performance Low-E Plus; Ultra triple-glazed; Ultimate triple-glazed; tinted and tempered glass. Solar Low-e protective coating available to block 94% of damaging UV rays and minimize fading.
11. Nailing Fin/Nailing Fin & J-Channel option available for new construction. (Not Shown)



High-Performance Low-E Plus



Ultra Triple Glazed



Ultimate Triple Glazed

Specialty Windows & Doors



Bay window featuring beveled, leaded glass.



Montpellier Glide Patio Door

Bring your ideas to life with our wide spectrum of energy efficient specialty doors and windows. Your home will be comfortable year 'round through spring, summer, fall and winter.



Garden window with trapezoid casements.



Two-Lite Casement Window



Kingsroyal Patio Door available with internal miniblinds in a tilt-only option



Five-Lite Bow with operating end vents

Contour Grids

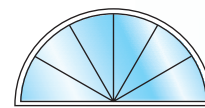


Flat Grids

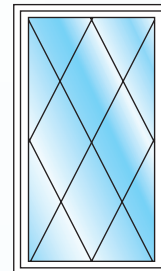


Grids are available in colors to match your windows. All contour and flat grids are contained within the insulated glass. The grids stay dirt-free for a lifetime and the outside glass remains easy to clean.

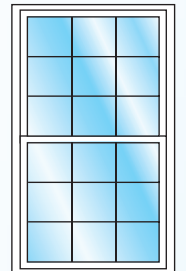
Contour and Flat Grid Patterns



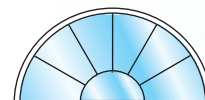
Sun Burst
(Flat only)



Diamond
(Flat only)



Colonial
(Flat & Contour)



Star Burst
(Flat and Contour)

STANDARD INTERIOR/EXTERIOR VINYL COLORS	Beige*
	<i>Soft-White™</i>
	Brown**

*Beige is not available in Garden Windows
 **Brown is AAMA SILVER Label Rated

INTERIOR WOODGRAIN COLORS***	Light Oak
	Medium Oak
	Brazilian Cherry
	Cherry

***Woodgrains are not available in Garden Windows

Sure-Coat™
 EXTERIOR PVC
 BOND COLORS

Wedgewood Blue 93

Almond 20

Sierra 83

Black 09

Bronze 21

Champagne 10

Coastal Dune 08

Colonial Ivory 32

Forest Green 78

Gray 39

Rosewood 57

Royal Brown 24

Sandstone 37

Terratone 53

Sure-Coat is available in 14 exterior colors. Our color matching system also allows us to custom match any color you choose. For a small fee we send your color sample to our World Class color supplier for a perfect match. Sure-Coat is warranted for 10 years. All exterior colors should be viewed in outside daylight. Actual colors may vary from printed brochure, please see your Soft-Lite Classic Representative for more precise color representations.



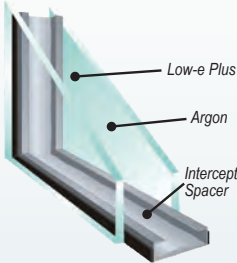
Double Hung Windows with
 Colonial Grids in Soft-White™

Select Among High-Performance Glazing Options

Soft-Lite purchases the best available glass products from leaders in the industry who focus exclusively on glass fabrication. Consult with your Soft-Lite Window Representative for many additional options and ancillary products. ALL NFRC WINDOW LABELS refer to whole window performance, not just the insulated glass unit.

Soft-Lite Classic Dual Pane High Performance Single Strength Low-E Plus™ Glass with Intercept® Spacer and Argon Gas

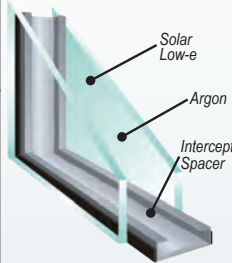
ENERGY STAR® Qualified in Highlighted Regions	
VINYL DOUBLE HUNG CLASSIC Double Glazing, Argon Fill, Low-E	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S.-IP)	Solar Heat Gain Coefficient
0.30	0.29
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Condensation Resistance
0.55	55



This window is Energy Star qualified in North, North-Central, & South-Central zones. Upgrade of SOLAR LOW-E qualifies window in South zone and provides: U-factor: 0.30, SHGC: 0.21, Visible Transmittance: 0.50

Soft-Lite Classic Dual Pane High Performance Single Strength Solar Low-E (SB70XL) Glass with Intercept® Spacer and Argon Gas

ENERGY STAR® Qualified in Highlighted Regions	
VINYL DOUBLE HUNG CLASSIC Double Glazing, Argon Fill, Low-E	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S.-IP)	Solar Heat Gain Coefficient
0.30	0.21
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Condensation Resistance
0.50	56

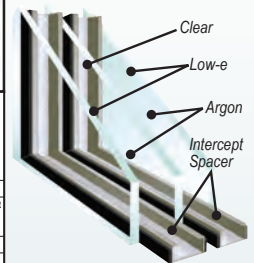


This window is Energy Star qualified in ALL Climate Zones. NO UPGRADE NEEDED.

ULTRA GLASS™

Soft-Lite Classic Triple Pane Ultra Glass with Intercept® Spacer and Argon Gas

ENERGY STAR® Qualified in Highlighted Regions	
VINYL DOUBLE HUNG CLASSIC Triple Glazing, Argon Fill, Low-E	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S.-IP)	Solar Heat Gain Coefficient
0.24	0.27
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Condensation Resistance
0.44	63

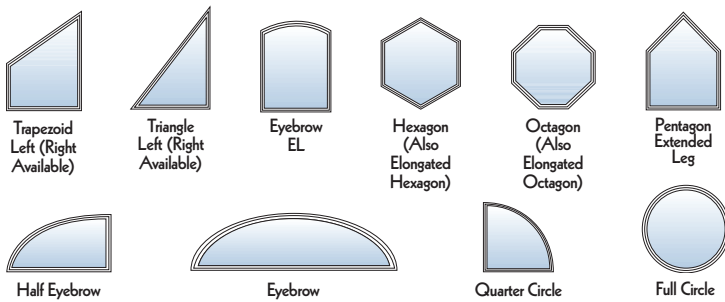


This window is Energy Star qualified in ALL Climate Zones. NO UPGRADE NEEDED.

Special Shapes

Our custom shaped architectural windows are fusion welded and available with these options:

- Soft-white and Beige** vinyl. Light Oak, Medium Oak, Cherry, and Brazilian Cherry woodgrain interiors with white or beige exterior.
- Starburst, Sunburst, or Colonial grid patterns.
- Frosted glass.
- Low-E glass.



We Give You a Lifetime of Support.

We've been here since 1934. All our windows are built to last, and are backed by an on-going commitment to the people who buy them. Quality and commitment have been the cornerstone of our success in the past. They will continue to serve as the foundations for our efforts in the future.

No One Will Give You More.™



10250 Philipp Parkway,
Streetsboro, OH 44241
Phone: (330) 528-3400
Fax: (330) 528-3501
www.soft-lite.com

Etched Glass Options



Double Prairie (Polished)

Florentine (Polished)

Diamond (Polished)

Colonial (Polished)

Soft-Lite's Mission

"We will provide an environment to attract, nurture and retain outstanding people who have a passion for consistently delivering quality products and services that exceed our customers' expectations."



Multiple Crystal Achievement Award Winner



Soft-Lite, window partner with the National Crime Prevention Council, offers intruder-resistant windows.